

**DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.**

# **SOUTH PRODUCTION NOTES**

**June 12, 2014  
Afternoon Shift**

**BASF EMPLOYEES  
95 Last Recordable  
346 Last Lost Time**

## **#1 MED / ICL-8:**

**We are going up to Batch 205 per Kristen (6/11/14, 9:19 pm). Keep a close eye on diameters. Anything from .129" to .133". Check the oil in reservoir.**

**Midnight shift: Continued. Stop at batch 205/Batch 203 is in the mixer.**

**Day shift: Changed last batch to 210 (running through day shift, maybe into afternoon shift). Then confirm with Kristen Kaput if finished (will need cleaning instructions if we are done). Should be done with batch 210 early afternoon shift.**

**Afternoon shift:**

## **#1 RC / ICL-8:**

**Try to maintain feed rate at 400 lbs/hr (per Kristen kaput on 6/11/14). Current syntron settings are at 13% vibration / 1 second "on" / 36 seconds "off". As long as the material remains white when discharging from calciner, do not adjust these settings.**

**Midnight shift: Continued.**

**Day shift: Continue. Continue to bring off colored refire material to 2<sup>nd</sup> floor for refeeding at the end of run.**

**Afternoon Shift:**

**Exhaust to F1 for ICL-8**

## **#2 MED line/ Cu-0860:**

**Continue.**

**Midnight shift: No activity.**

**Day Shift: MED was restarted after Bodman identified 5 more good bags of Cu 3818...all are in the powder room. Continue.**

**Afternoon Shift:**

## **#2 RC/ Cu-0860:**

**Make sure that we are back to temperature per MOD. Note that we have a 10 mesh screen for fines. Keep rate at 300lbs/hr.**

**Midnight Shift: Started feeding/will run out of feed on day shift.**

**Day shift: Continue feeding as material available**

**Afternoon shift:**

**Exhaust to F1**

### **#3 MED line / D-0713:**

Continue. Be sure to use the cart for wet mix and add it into the mixer. Do not use drums unless a bad batch needs to be drummed off. Batch 432-433 has some black pieces in it and is labeled hold. NOTE: down to last bag of Versal in powder room. John Bodmann wishes to make 56-57 total batches, but when current Versal runs out we will only be at around 50 batches. If we run out, hold line until more Versal arrives.

Midnight Shift: DOWN

Day shift: One bag of Versal 300 still needed to finish up Bodmann's batches...working on getting that to powder room but also have a maintenance issue with the solenoid valve on the mixer liquid tank (water valve). Work order written and working on this late day shift. When maintenance work completed and Versal bag brought over, run batches until that Versal bag empties, then shut down for cleaning.

Afternoon Shift:

### **#3 RC / D 0713:**

Continue On.

Midnight shift: Continued.

Day shift: Continue

Afternoon Shift:

**Exhaust to Trimer**

### **#4 RC / D-5206:**

We will be running D-5206 until we finish the Cu-0226.

Midnight Shift: Continued

Day shift: Continue...all bags identified by Grodecki in previous emails (partial bag from recent lot, bag with liner that fell in from recent lot, partial bag from older lot ) have been lined up to re-feed.

Afternoon Shift:

**Exhaust to 4A DC**

### **#5 RC / Cu-3818:**

DOWN. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. **Knockers scheduled to be installed in the morning per Maintenance supervisor.**

Midnight shift: DOWN.

Day shift: Waiting on calciner knocker repairs (currently working on this day shift)

Afternoon shift:

**Exhaust to 5A DC**

### **Old Pfaudler – D-0754 completed, D-1799 next:**

Completed.

Midnight Shift: No activity. Waiting on cleaning instructions-B Grodecki.

Day Shift: Started general cleaning (rinsing) for D-1799

Afternoon Shift:

### **#6 RC / D-0754:**

Remember that we are to take a single large sample (not two, just one) per MOD and we need to collect a chemi sample that will be collected only during midnight shift. When running, be sure to:

- (1) Get pallet and empty bag weight, write with marker on side of pallet and on check-weigh sheet. On pallet mark it "Tare \*\*\* lbs;
- (2) Fill bag, record net weight on sheet and add to tare weight;
- (3) Take full bag and pallet to check scale and re-weigh. Record check-weight on sheet and record difference on sheet.

Midnight shift: Cleaned out the buggies and fed all dryer cleanings

Day Shift: Calciner was relit to finish feeding remaining material in end of dryer. Should be empty early afternoon shift, then shut down for cleaning

Afternoon shift:

**Exhaust to Sly Scrubber**

### **PK Blender / Na Selexorb Intermediate:**

Maintenance corrected the issue with the gear break. The seals can now be repaired.

Midnight Shift: No activity.

Day shift: Working on end seals on PK during day shift...end seals were completed 1:00 pm. Notified Jack Pettry as he may wish to coordinate start-up

Afternoon shift:

### **TANK 7 / Cu 0226 solution:**

MOD is in the department.

Midnight shift: No activity.

Day shift: Monitor temps and adjust tank as needed

Afternoon Shift:

### **New Pfaudler / Cu 0226:**

MOD is in the department. Pfaudler rinsed. Awaiting spheres; no due date listed.

Midnight shift: No activity.



**Day shift:** Spheres arrived today, bringing to 3<sup>rd</sup> floor. Correct nozzles installed and lid resealed. Should be able to test for leaks and if OK, start afternoon shift.

**Afternoon Shift:**

### **Abbe Blender – D-5206:**

**We can run on the weekend and off shifts.** 20 additional bags of 5202 can be found at dock #2 across from building 31.

**Midnight shift:** Made batches.

**Day shift:** No more 5202 at this time. Will look at cleaning Friday or this weekend

**Afternoon Shift:**

### **National Dryer / D-5206:**

**Feed as material becomes available.**

**Midnight Shift:** Feeding.

**Day shift:** Make sure all material fed

**Afternoon Shift:**

### **Tower 3 /Cu-0860:**

**Sheaves have been changed. The next load is Cu-0860. Keep a close eye on this tower. Remaining bags of Cu-0860 will have to be inspected before loading for excessive fines. Engineers are aware of this issue.**

**Midnight Shift:** Running/May load DPT-101 next-K Kaput will advise.

**Day shift:** Continue, should come down Friday day shift, then either Cu 0860 or DPT 101 (K. Kaput will decide and advise Friday morning)

**Afternoon shift:**

### **Tower 6 / 930 VAM:**

**Loaded and running. Each tower load will take 5 super sacks filled with 8 drums.**

**Midnight Shift:** Will come down Wednesday night. Repacked last tower load-16.

**Day shift:** Continue...tower should come down midnight shift Thursday morning

**Afternoon shift:**

### **Harrop Kiln – Al-4096 XL**

**Continued. Use existing drums and place new labels (after old labels are peeled off) on the same spot.**

**Midnight Shift:** Product will start coming out today on day shift.

**Day shift:** Continue loading/unloading

**Afternoon shift:**

### **North Screener / TBD:**

**We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.**

**Midnight shift: Hold.**

**Day shift: Hold**

**Afternoon Shift: Hold.**

### **South Screener / Cu-0860:**

**We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps . Make sure that we hit the rate required.**

**Midnight shift: Continued.**

**Day shift: Continue**

**Afternoon Shift:**

### **#2662 (east) Pill Machine / Zr-0403 1/8: Hold**

**Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.**

**Midnight shift:**

**Day Shift: Working on cleaning for Rr 0403 (see Sexton for update)**

**Afternoon shift:**

### **#2664 (west) Pill Machine / Zr-0403 1/8: Hold**

**Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.**

**Midnight shift:**

**Day Shift: Working on cleaning for Rr 0403 (see Sexton for update)**

**Afternoon shift:**

### **TK #2 Change over to V 2010:**

**Just need to verify that all saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.**

**Midnight shift:**

**Day Shift: No activity**

**Afternoon shift:**

### **Miscellaneous:**

1. PK Blender end seals have not been replaced. Matt W. to schedule Superior to work on it Tuesday.
2. #5RC – Maintenance scheduled to change Zone 2 crown T/C on afternoon shift Monday.
3. #6RC – Elliott adjusted ration on #9 burner and keeping an eye on it.
4. Lucas changed out the pump on the F1 Scrubber tank on 1<sup>st</sup> floor.
5. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
6. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
7. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
8. A bag of ICL-8 out of the dryer is on hold and labeled “Hold for Kristen”.
  - a. We have had four drums of tan material that will have to be refired; adjustment made to feed rate (running a little low). SA were good.